

P/W

APR 06 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7303

Job Sheet 175485



Part No: 647.7303

Job Qty: 1 ea

Part Name: EC135 T1/P1 Cable Cutters (Removable Provisions Only)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.05 NEW ISSUE DD VERF:JLM IPP REV:B 16.11.24 NEW ISSUE DD VERF:JFS IPP REV:C 17.01.24 PER MPP-195 N/C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/13/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs		4/13/18	0.00	0.00	QC4		
125	DC	1 pcs		4/13/18	0.00	0.00	DC		
130	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		4/13/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP 647.7303
Descriptions: 130 - Identify and pack for shipping as per PPP 647.7303

DAS
21
9-89

APR 13 2018

Handwritten notes:
m.s.
m.s.
m.s. 18/4/13
Fg102 sold

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
TEL: 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S060588
Part: 647.7303
Job No: 175485
Serial No/Batch: S060588
Revision: n/c
Inspector:

Date: 04/12/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation	5049005
601.3011	P-Seal	1.4000 ft (1.4 ea)	90-Start up Operation	5006166
601.3119	Clevis Pin <i>AD605-342 SD</i>	4 (4 ea)	90-Start up Operation	5041157
647.0112	Strut Bracket	4 Ea (4 ea)	90-Start up Operation	5041157
647.1701	Skid Deflector Assembly <i>5000274</i>	2 Ea (2 ea) <i>5054658</i>	90-Start up Operation	5041157
647.2511	Nut	4 Ea (4 ea)	90-Start up Operation	5054658
647.7401	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5054658
647.7501	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5054658
647.7701	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5054658
647.7702	Strut Assembly	2 Ea (2 ea)	90-Start up Operation	5054658
AN3-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5054658
AN316C4R	Nut, Jam	4 Ea (4 ea)	90-Start up Operation	5054658
AN44-12A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5054658
AN44-5A	Eyebolt	2 Ea (2 ea)	90-Start up Operation	5054658
AN4C7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5054658
MS21042-08	Use Ms21042L08	6 Ea (6 ea)	90-Start up Operation	5054658
MS21042-3	Nut	4 Ea (4 ea)	90-Start up Operation	5054658
MS21042L4	Nut	8 Ea (8 ea)	90-Start up Operation	5054658
MS21266-2N	Grommet	1 Ea (1 ea)	90-Start up Operation	5054658
MS27039-08-13	Screw	4 Ea (4 ea)	90-Start up Operation	5054658
MS27039-08-16	Screw Pan HD	2 Ea (2 ea)	90-Start up Operation	5054658
NAS1149C0432R	Washer	8 Ea (8 ea)	90-Start up Operation	5054658
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	5054658
NAS1149F0463P	Washer	8 Ea (8 ea)	90-Start up Operation	5054658
NAS1149F0532P	Washer	2 Ea (2 ea)	90-Start up Operation	5054658
NAS1149FN832P	Washer	12 Ea (12 ea)	90-Start up Operation	5054658
NAS6603-12	Bolt	4 Ea (4 ea)	90-Start up Operation	5054658
NAS6603-16	Bolt	4 Ea (4 ea)	90-Start up Operation	5054658
NAS6604-66	Bolt	4 Ea (4 ea)	90-Start up Operation	5054658

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.2045	1	31	0
	601.3011	1	33	0
	601.3119	4	0	0
	647.0112	4	92	0
	647.1701	2	0	0
	647.2511	4	35	0
	647.7401	1	0	0
	647.7501	1	2	0
	647.7701	2	12	0
	647.7702	2	11	0
	AN3-11A	4	255	0
	AN316C4R	4	50	0
	AN44-12A	2	13	0
	AN44-5A	2	25	0
	AN4C7A	4	95	0
	MS21042-08	6	0	0
	MS21042-3	4	266	0
	MS21042L4	8	3,880	0
	MS21266-2N	1	23	0
	MS27039-08-13	4	421	0
	MS27039-08-16	2	67	0
	NAS1149C0432R	8	2,737	0
	NAS1149F0332P	12	3,391	0
	NAS1149F0463P	8	571	0
	NAS1149F0532P	2	656	0
	NAS1149FN832P	12	3,608	0
	NAS6603-12	4	83	0
	NAS6603-16	4	28	0
	NAS6604-66	4	26	0

2372

Part Specifications
Specifications could not be found.

Plex 4/5/18 10:39 AM dart.lacelle.linda



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002372	S059608	601.2045	RTV (LOCTITE 598)	S019005	CCK095	1
002372	S059607	601.3011	P-Seal	S006166	CCK095	1.4
002372	S041557	647.0112	Strut Bracket	S041556	CCK106	2
002372	S059605	647.2511	Nut	F159807	CCK111	4
002372	S043472	647.7701	Strut Assembly	S026169	ST444	2
002372	S059604	647.7702	Strut Assembly	S026007	CCK076	2
002372	S059603	AN3-11A	Bolt	S027721	ST349	4
002372	S059602	AN316C4R	Nut, Jam	S019359	ST331	4
002372	Fm137587.80	AN44-12A	Eyebolt		ST339	1
002372	S059601	AN44-12A	Eyebolt	S024839	ST339	1
002372	S019400	AN44-5A	Eyebolt		ST339	1
002372	S059600	AN44-5A	Eyebolt	S041156	ST339	1
002372	S059599	AN4C7A	Bolt	S027516	ST345	4
002372	S059598	AN665-34R	Clevis	S041157	ST330	4
002372	S059597	MS21042-3	Nut	S027548	ST304	4
002372	S059596	MS21042L08	Nut	S044234	ST303	6
002372	S059595	MS21042L4	Nut	S045901	ST303	8
002372	S059594	MS21266-2N	Grommet	F123900	ST294	1
002372	S059593	MS27039-08-13	Screw	S019320-1	ST278	4
002372	S059592	MS27039-08-16	Screw Pan HD	FM130388	ST278	2
002372	S059591	NAS1149C0432R	Washer	S025742	ST266	8
002372	S059590	NAS1149F0332P	Washer	S057525	ST262	12
002372	S059589	NAS1149F0463P	Washer	FM127832-25	ST262	8
002372	S059588	NAS1149F0532P	Washer	F18057-4	ST262	2
002372	S059587	NAS1149FN832P	Washer	S020604	ST263	12
002372	S059586	NAS6603-12	Bolt	FM136301	ST552	4
002372	S059585	NAS6603-16	Bolt	FM133523	ST552	4
002372	S059584	NAS6604-66	Bolt	FM130388.0	ST553	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002372	S059608	601.2045	RTV (LOCTITE 598)	S019005	CCK095	1
002372	S059607	601.3011	P-Seal	S006166	CCK095	1.4
002372	S041557	647.0112	Strut Bracket	S041556	CCK106	2
002372	S058658	647.1701	Skid Deflector Assembly	S059884	CCK033	1
002372	S060274	647.1701	Skid Deflector Assembly	S060270	CCK033	1
002372	S059605	647.2511	Nut	F159807	CCK111	4
002372	S058715	647.7401	Upper Cutter Assembly	S058702	CCK032	1
002372	S060584	647.7501	Lower Cutter Assembly	s057596	CCK001	1
002372	S043472	647.7701	Strut Assembly	S026169	ST444	2
002372	S059604	647.7702	Strut Assembly	S026007	CCK076	2
002372	S059603	AN3-11A	Bolt	S027721	ST349	4
002372	S059602	AN316C4R	Nut, Jam	S019359	ST331	4
002372	Fm137587.80	AN44-12A	Eyebolt		ST339	1
002372	S059601	AN44-12A	Eyebolt	S024839	ST339	1
002372	S019400	AN44-5A	Eyebolt		ST339	1
002372	S059600	AN44-5A	Eyebolt	S041156	ST339	1
002372	S059599	AN4C7A	Bolt	S027516	ST345	4
002372	S059598	AN665-34R	Clevis	S041157	ST330	4
002372	S059597	MS21042-3	Nut	S027548	ST304	4
002372	S059596	MS21042L08	Nut	S044234	ST303	6
002372	S059595	MS21042L4	Nut	S045901	ST303	8
002372	S059594	MS21266-2N	Grommet	F123900	ST294	1
002372	S059593	MS27039-08-13	Screw	S019320-1	ST278	4
002372	S059592	MS27039-08-16	Screw Pan HD	FM130388	ST278	2
002372	S059591	NAS1149C0432R	Washer	S025742	ST266	8
002372	S059590	NAS1149F0332P	Washer	S057525	ST262	12
002372	S059589	NAS1149F0463P	Washer	FM127832-25	ST262	8
002372	S059588	NAS1149F0532P	Washer	F18057-4	ST262	2
002372	S059587	NAS1149FN832P	Washer	S020604	ST263	12
002372	S059586	NAS6603-12	Bolt	FM136301	ST552	4
002372	S059585	NAS6603-16	Bolt	FM133523	ST552	4
002372	S059584	NAS6604-66	Bolt	FM130388.0	ST553	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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